

**BID SHEET
BID 5993**

Rifles for Fort Collins Police SWAT & Patrol Units

PATROL UNIT CARBINE RIFLE SPECIFICATIONS

Weapon Description: (140 each) Semi-automatic, carbine rifle with three (3) 30-round magazines per rifle (total 420 each)
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Preferred Brands: Rock River Arms, Bushmaster, Smith and Wesson, Colt, Sabre Defence, J and T Industries
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Caliber: 5.56mm NATO (.223 Remington)
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Ammunition: Unless otherwise noted, the rifle must function reliably using the following ammunition: Federal 62 grain Tactical Bonded (product #LE223T3), Federal 55 grain .223 Remington FMJ Ammunition.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Barrel: Barrel must be chrome lined. Barrel length shall be 16 inches.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Weapon Size: Overall length must be at least 34 inches.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Operation: The carbine shall fire all rounds from a closed bolt position.
The bolt shall automatically lock in the rear position upon firing the last round.
The bolt release mechanism shall be ambidextrous.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Magazine Release: The magazine release shall be ambidextrous.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Selector Switch: The selector switch shall be located on both sides of the gun or positioned to allow for ambidextrous operation with the pistol grip hand.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Magazine Disconnect: None permitted. It shall be possible to fire the carbine with the magazine removed.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Stock: The stock shall include a pistol grip and be adjustable for variable lengths between the maximum and minimum stock length.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Sighting System: Fixed front sight post and a protected, fold down rear sight. The rear sight shall be adjustable for windage and elevation without the use of specialized tools.

Standard Picatinny rail system, attached to the top of the upper receiver, to allow for the mounting of an EOTech 512.A65 holographic sight without modification.

The Picatinny rail must be positioned to allow the shooter to view the front and rear sight through the mounted holographic sight (co-witness).

Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Fore-end: The fore-end of the carbine shall be a thermal molded fore-end with a Y-mount 3 rail attachment system that will readily accept a Streamlight TLR-1 weapon mounted tactical flashlight.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Finish: General finish non-reflective, matte, black.
All internal and external parts must be devoid of gouges, sharp edges, or rough areas.
Parts finish shall be rust resistant.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Sling Attachment: The carbine shall include sling connection points to accommodate left and right handed shooters.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Country of Origin: The carbine must be manufactured in the United States of America.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Warranty: All vendors shall submit a copy of their product warranty with their Bid.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Quality Control: All vendors shall submit a statement detailing their Quality Control Policy with their Bid.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Quantity/Delivery: All awarded vendors must deliver the complete order within 180 days after receipt of the Purchase Order from the City of Fort Collins. The initial order will be for 140 rifles, and associated accessories.
Items being bid meet the above specifications without exception.
Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Accessories: The following Patrol Unit Rifles Accessory Package may be bid separately from the Patrol Unit Rifles:

Preferred Brands:

(140 each) EOTech 512.A65 (AA battery operated) holographic sight

(140 each) Streamlight TLR-1 weapon mounted tactical flashlight

Items being bid meet the above specifications without exception.

Yes ____ No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Any Brand (that meets the specification):

(140 each) Tactical-style, 3-point slings at least one-inch (1") black heavy-duty nylon webbing or comparable material with heavy duty hardware. The sling must be able to be configured for both right and left-hand operators.

Items being bid meet the above specifications without exception.

Yes ____ No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

SWAT UNIT ENTRY CARBINE RIFLE SPECIFICATIONS

Weapon Description: (25 each) Semi-automatic, carbine rifle with three (3) 30-round magazines per rifle (total 75 each)
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Preferred Brands: Rock River Arms, Bushmaster, Smith and Wesson, Sig Sauer, Colt
Items being bid meet the above specifications without exception. *Sabre Defence*
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Caliber: 5.56mm NATO (.223 Remington)
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Ammunition: Unless otherwise noted, the rifle must function reliably using the following ammunition: Federal 62 grain Tactical Bonded (product # LE223T3), Federal 55 grain TRU hi-shok soft point (product #T223A), Federal American Eagle 55 grain .223 Remington FMJ Ammunition.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Barrel: Barrel must be chrome lined.
Barrel length shall be not less than 7-½ and not more than 11-½ inches.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Weapon Size: Overall length must not be more than 34 inches.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Operation: The carbine shall fire all rounds from a closed bolt position.
The bolt shall automatically lock in the rear position upon firing the last round.
The bolt release mechanism shall be ambidextrous.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Magazine Release: The magazine release shall be ambidextrous.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Selector Switch: The selector switch shall be located on both sides of the gun or positioned to allow for ambidextrous operation with the pistol grip hand.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Magazine Disconnect: None permitted. It shall be possible to fire the carbine with the magazine removed.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Stock: The stock shall include a pistol grip (Preferred - Hogue rubber pistol grip) and be adjustable for variable lengths (Preferred – six position tactical stock) between the maximum and minimum stock length.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Sighting System: Fixed front sight post and a protected, fold down or flip up rear sight. The rear sight shall be adjustable for windage and elevation without the use of specialized tools.

Standard Picatinny rail system, attached to the top of the upper receiver, to allow for the mounting of an EOTech 512.A65 holographic sight or a Leopold Tactical CQT scope system without modification.

The Picatinny rail must be positioned to allow the shooter to view the front and rear sight through the mounted holographic sight (co-witness).

Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Fore-end: The fore-end of the carbine shall be a thermal molded fore-end with a four sided mount rail attachment system that will readily accept a Surefire Model M910 vertical weapon mounted tactical flashlight w/ red navigation light.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Finish: General finish non-reflective, matte, black.
All internal and external parts must be devoid of gouges, sharp edges, or rough areas. Parts finish shall be rust resistant.
Items being bid meet the above specifications without exception.
Yes No . If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Sling Attachment: The carbine shall include sling connection points to accommodate left and right handed shooters. (Preferred – single point tactical sling) Items being bid meet the above specifications without exception. Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Country of Origin: The carbine must be manufactured in the United States of America. Items being bid meet the above specifications without exception. Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Warranty: All vendors shall submit a copy of their product warranty with their Bid. Items being bid meet the above specifications without exception. Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Quality Control: All vendors shall submit a statement detailing their Quality Control Policy with their Bid. Items being bid meet the above specifications without exception. Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Quantity/Delivery: All awarded vendors must deliver the complete order within 180 days after receipt of the Purchase Order from the City of Fort Collins. The initial order will be for 25 rifles, and associated accessories (as broken down on Bid Sheet). Items being bid meet the above specifications without exception. Yes No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Accessories: The following SWAT Unit Rifles Accessory Package may be bid separately from the Patrol Unit Rifles:
Preferred Brands:
(20 each) EOTech 512.A65 (AA battery operated) holographic sight
(5 each) Leupold CQT tactical scope systems
(25 each) Surefire M910 vertical weapon mounted tactical flashlight (Red Nav. Light)
Items being bid meet the above specifications without exception. Yes ____ No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

Any Brand (that meets the specification):
(25 each) Single-Point Tactical-style slings at least one-inch (1") black heavy-duty nylon webbing or comparable material with heavy duty hardware. The sling must be able to be configured for both right and left-hand operators.
Items being bid meet the above specifications without exception. Yes ____ No _____. If not, please list exceptions, specifying Item and Model #, on a separate sheet and attach to your bid.

**5993 Rifles for Fort Collins Police SWAT & Patrol Units
Bid Sheet**

| Qty | Description | Manufacturer Quoted | Model # Quoted | Unit Price | Extended Price | Lead Time (ARO) |
|---|--|--------------------------|----------------|---------------------|----------------|-----------------|
| 140 | Semi-automatic Carbine Rifle, 5.56 mm NATO (.223 Remington), per Patrol Unit General Issue Carbine Rifle Specifications (enclosed) | Sabre | XR15A3-M4 | \$978 ⁰⁰ | \$136,920 | 180 |
| 420 | 30-round magazines (3 per rifle purchased) | (INCLUDES THE MAGAZINES) | | Included | | |
| Group Subtotal Extended Price (if All Items in the Group are Bid): | | | | | | |

| PATROL UNIT RIFLES ACCESSORY PACKAGE | | | | | | |
|---|---|--|--|--|--|--|
| 140 | EOTech 512.A65 (AA battery operated) holographic sight | | | | | |
| 140 | Streamlight TLR-1 weapon mounted tactical flashlight | | | | | |
| 140 | Tactical-style, 3-point slings at least one-inch (1") black heavy-duty nylon webbing or comparable material with heavy duty hardware. The sling must be able to be configured for both right and left-hand operators. | | | | | |
| Group Subtotal Extended Price (if All Items in the Group are Bid): | | | | | | |

| SWAT UNIT RIFLES | | | | | | |
|---|--|-------|-----------|----------------------|------------------------|-----|
| 25 | Semi-automatic Carbine Rifle, 5.56 mm NATO (.223 Remington), per SWAT Unit Entry Rifle Specifications (enclosed) | Sabre | XR15A3-M4 | \$1014 ⁰⁰ | \$25,350 ⁰⁰ | 180 |
| 75 | 30-round magazines (3 per rifle purchased) | | | Included | | |
| Group Subtotal Extended Price (if All Items in the Group are Bid): | | | | | | |

| SWAT UNIT RIFLES ACCESSORY PACKAGE | | | | | | |
|---|---|--|--|--|--|--|
| 20 | EOTech 512.A65 (AA battery operated) holographic sight | | | | | |
| 5 | Leopold CQT tactical scope systems | | | | | |
| 25 | Surefire M010 vertical weapon mounted tactical flashlight (Red Nav. Light) | | | | | |
| 25 | Single-Point Tactical-style slings at least one-inch (1") black heavy-duty nylon webbing or comparable material with heavy duty hardware. The sling must be able to be configured for both right and left-hand operators. | | | | | |
| Group Subtotal Extended Price (if All Items in the Group are Bid): | | | | | | |

TOTAL BID EXTENDED PRICE (IF ALL ITEMS BID):

Yes No Vendor agrees to give City of Fort Collins the right to purchase additional quantities of Rifles and/or Accessories bid by Vendor at the Bid Price for up to one (1) year from the Bid Closing Date.

Charles N. Shearon

SIGNATURE AND TITLE

Charles N. Shearon General Manager
TYPED OR PRINTED NAME AND TITLE

c.shearon@sabredefence.com
EMAIL

Sabre Defence Industries 615-333-0077 615-333-6229
COMPANY NAME (AREA CODE) TELEPHONE & FAX NUMBER

450 Allied Drive Nashville, TN 37211
ADDRESS: STREET, CITY, STATE, ZIPDATE

PLEASE GO TO www.fcgov.com/purchasing TO REGISTER IN OUR E-PROCUREMENT SYSTEM FOR FUTURE BID OPPORTUNITIES! BE SURE TO SELECT ALL APPROPRIATE COMMODITY CODES!



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...precision
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SABRE DEFENCE INDUSTRIES

www.sabredefence.com

Overview
Sabre Defence Industries
Prepared for City of Fort Collins Police
SWAT & Patrol Units
Bid 5993

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|----------------|---------------------------------|
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Sabre Overview

- **Privately Held Business in Nashville, Tennessee USA**
- **Founded in 1977 as Ramo-Produced .50 Caliber machine guns (Standard and QCB Style), QCB Kits, .50 Caliber components and accessories**
- **Purchased by new owner in December 2002 and the name Changed to Sabre Defence Industries**
- **45,000 Square Feet environmentally controlled Manufacturing Facility**
- **Over \$4.0 Million in Capital Expenditures in the last two years**
- **Both Machining and Assembly Capabilities**
- **Member of National Small Arms Consortium-Picatinny**

Products

- **.50 Caliber Machine Guns**
 - **Commercial Version**
 - **Mil Spec Version**
 - **QCB Version**
- **.50 Caliber Gun Components**
 - **Barrels**
 - **Heavy Barrel Type**
 - **Standard Aircraft Type**
 - **Heavy Aircraft Type**
 - **Receivers**
 - **M10 Chargers**
 - **Top Cover Assemblies**
 - **Barrel Supports**
 - **Barrel Extensions**
 - **Quick Change Barrel Kits**
- **Mounts**
 - **M6 Mounts(Over 10,000 in Service)**
 - **M197 Mount**
- **Commercial/Law Enforcement Products**
 - **AR 15 Rifle Civilian**
 - **XR-16 Law Enforcement**
 - **“M4” Type Rifle**
 - **Upper/Lower Receivers**
 - **Bolts**
 - **Barrels(Multiple lengths)**
 - **Upper/Lower Assemblies**
 - **37MM Grenade Launcher**
 - **Components such as triggers, hammers etc.**
 - **Silencers**
 - **.50 Caliber**
 - **.556**
 - **.223**
 - **Others**

Quality

Mil Spec Environment and Systems

**ISO 9001-2000 Registered and
Certified – No Exceptions and Design
Authority**

**All Quality Systems approved by the
U.S. Government**

Quality Policy

*Sabre's policy is to provide quality products
that meet our customers' expectation and to
deliver these products on schedule.*

*We intend to do this in an environment that
promotes continuous improvement and both
customer and employee satisfaction.*

Plant Capabilities

- **Turning Capabilities-Over 20 State of the Art CNC Lathes**
- **Mills-Six CNC Mills-Three Multi-Pallet CNC Mills**
- **Gun Drills-Four Gun Drills-Two CNC High Speed Drills, New three Spindle CNC Nagel Gun Drill**
- **Honing-New long bed Sunnen CNC Hone**
- **Rifling done in house**
- **Welding-Certified Welders on Staff**
- **Weapon Assembly-Skilled Armorers on staff including .50 Caliber Skilled Armorers**
- **Four Manufacturing Engineers on Staff**
- **Full CAD/CAM Capabilities including Solid Works**
- **Project Management Skills in house**
- **Installing new MRP System-E2 ShopTech**
- **All Federal Firearms permits/licenses-ATF**
- **Company is very focused on keeping Overhead expenses low to provide Best Value Pricing and Service to our Customers**

Markets/Customers Served

- **U.S. Government**
 - **TACOM, Rock Island Illinois Arsenal**
 - **DSCC, Columbus Ohio**
 - **Picatinny Arsenal, New Jersey**
 - **Fort Sill, Oklahoma**
 - **Fort Carson, Colorado**
 - **Marine Command Albany Georgia**

- **Prime Contractors**
 - **United Defense**
 - **BAE Systems**
 - **General Dynamics**
 - **FN Manufacturing**
 - **Colt Industries**

- **Foreign Sales**
 - **Italy**
 - **Thailand**
 - **Korea**
 - **Columbia**
 - **Canada**
 - **United Kingdom**
 - **Spain**

- **Commercial Customers**
 - **Law Enforcement Agencies**
 - **Homeland Security**
 - **Distributors**
 - **Dealers**
 - **Individuals**

Capacity

- **Currently we are running only on first shift and light crew on second shift**
- **We are at about fifty percent of our “Machine Capacity”. Some percentage of this requirement will be Assembly. We have almost an unlimited capacity in the Assembly area. Space is not an issue. We have right of first refusal on another 15,000 Square Feet of Space adjacent to our Facility if it would be required**
- **The required quantity would not be an issue.**
- **Sabre Defence is also accustomed to the First Article Acceptance Process.**

Carbine Rifle Project

Summary

- **Sabre has manufactured a large Quantity of Similar Design parts. As stated in the Capacity Section, we would be able to meet the demand for Production Requirements.**
- **Sabre most certainly has the Capabilities required for this project. We not only manufacture similar parts but we are familiar with these products.**
- **Sabre meets the Small Business criteria.**
- **Sabre has the capability and experience to look at your current design and perhaps suggest “manufacturing improvements” to reduce costs without decreasing function. We constantly do this with many of our customers. We are very much aware of the importance of best value for the money for our customers.**

Summary

Sabre is very confident that it could meet or exceed the requirements of this project. We assume that if this project goes forward it will be an open requirement to all suppliers that can meet the requirements. Let us know if any more data is required.





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Limited One-Year Warranty

Sabre Defence Industries, LLC. products are warranted to be free from defects in materials and workmanship. Written notice is required as described below and any such defect of Sabre Defence Industries, LLC. will be remedied if the written notice is within one year and ten days from the date of the first purchase by the customer. This warranty is granted by Sabre Defence Industries, LLC., 450 Allied Drive, Nashville, Tennessee 37211.

To initiate a warranty claim, call Sabre Commercial Sales Department (615-333-0077 Monday – Friday 8:00 a.m. – 5:00 p.m. CST) to get a return authorization. Warranty claims must include the model and serial number (in writing) of the product concerned, a description of the problem experienced, and the date of purchase. The product should be shipped prepaid to the Commercial Division, Sabre Defence Industries, LLC., 450 Allied Drive, Nashville, Tennessee 37211. Sabre Defence Industries, LLC. will accept no responsibility for loss or damage in transit. The product should be insured by the owner prior to shipping. Shipping and insurance charges for the return of the product to its owner will be paid by Sabre Defence Industries, LLC. if the related claim is a proper claim for warranty work.

Under no circumstances shall Sabre Defence Industries, LLC. be responsible for incidental or consequential damages with respect to economic loss or injury to property, whether as a result of express or implied warranty, negligence or otherwise. Sabre Defence Industries, LLC. will not be responsible for the results of careless handling, unauthorized adjustments, defective, low quality, reloaded, or improper ammunition, corrosion, neglect, ordinary wear and tear, or unreasonable use. The liability of Sabre Defence Industries, LLC. under this warranty is limited solely to the obligation to repair or replace the product, and pay transportation and insurance charges for return of the product to the owner.

**Sabre Defence Industries, LLC. · 450 Allied Drive · Nashville, TN 37211 · 615.333.0077 phone ·
615.333.6229 fax**

Quality

Mil Spec Environment and Systems

**ISO 9001-2000 Registered and
Certified – No Exceptions and Design
Authority**

**All Quality Systems approved by the
U.S. Government**

Quality Policy

***Sabre's policy is to provide quality products
that meet our customers' expectation and to
deliver these products on schedule.***

***We intend to do this in an environment that
promotes continuous improvement and both
customer and employee satisfaction.***

